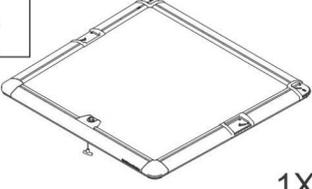
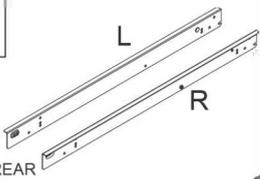
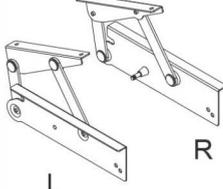
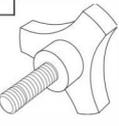
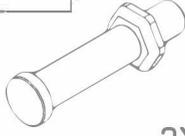
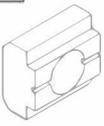
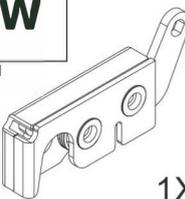
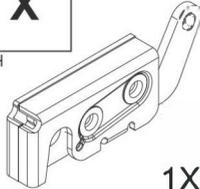
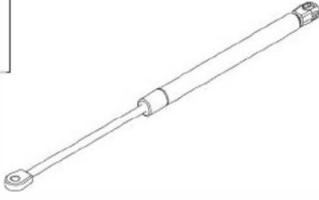
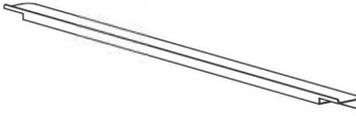
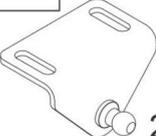
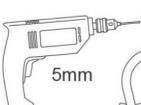
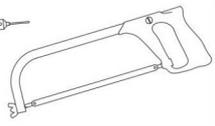
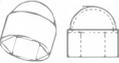


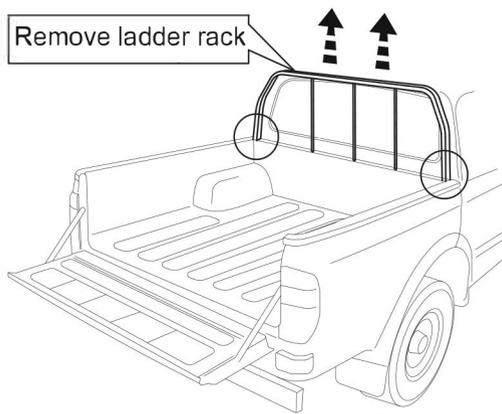
# UpStoneEvolve

## INSTALLATION INSTRUCTIONS EVOS 1400/330/350

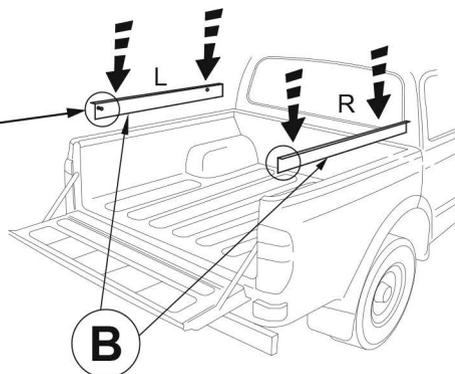
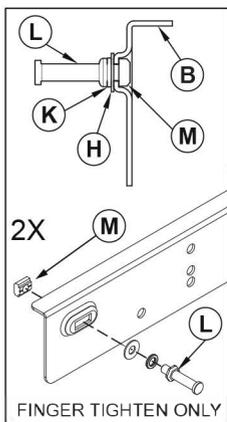
<b>A</b>  1X	<b>B</b>  L R REAR 1X	<b>C</b>  L R 1X	<b>D</b>  2X		
<b>E</b>  2X	<b>F</b>  M6 x16 2X	<b>G</b>  M10 WASHER 8X	<b>H</b>  M8 x16 Stainless Steel Washer 2X	<b>I</b>  2X	<b>J</b>  M8 Nylock 4X
<b>K</b>  M8 Stainless Steel Spring Washer 2X	<b>L</b>  2X	<b>M</b>  2X	<b>N</b>  M8x25mm SS 2X	<b>O</b>  M6 Nylock 8X	<b>P</b>  M6x18 12X
<b>Q</b>  M6x13mm Zinc 30X	<b>R</b>  M6x10mm 12X	<b>S</b>  M8 Coach Bolt 4X	<b>T</b>  M8 x16 Stainless Steel Washer 2 X	<b>U</b>  25x25 TAPE	<b>V</b>  M8 x16 Zinc Washer 4X
<b>W</b>  RH 1X	<b>X</b>  LH 1X	<b>Y</b>  M5 Cable Bolt, Washer & Dome Nut 2X	<b>Z</b>  2X	<b>AA</b>  2X	
<b>AB</b>  1X	<b>AC</b>  2X		<p><b>Note 1:</b> If at any stage of installation you find your sportlid to be an unacceptable fit please contact the manufacturer before continuing.</p> <p><b>Note 2:</b> If required, use Under Rail Bed Liner only. <b>NOT FOR USE WITH OVER RAIL BED LINER!</b></p> <p><u>Tools Required</u></p>      <p><b>OPTIONAL</b></p>   		
<b>AC</b>  Ø6 6X	<b>AE</b>  2X	<b>AF</b>  M6X25 THC 2X	<b>AG</b>  M6X30 TH 6X		
<b>AD</b>  2X					

1

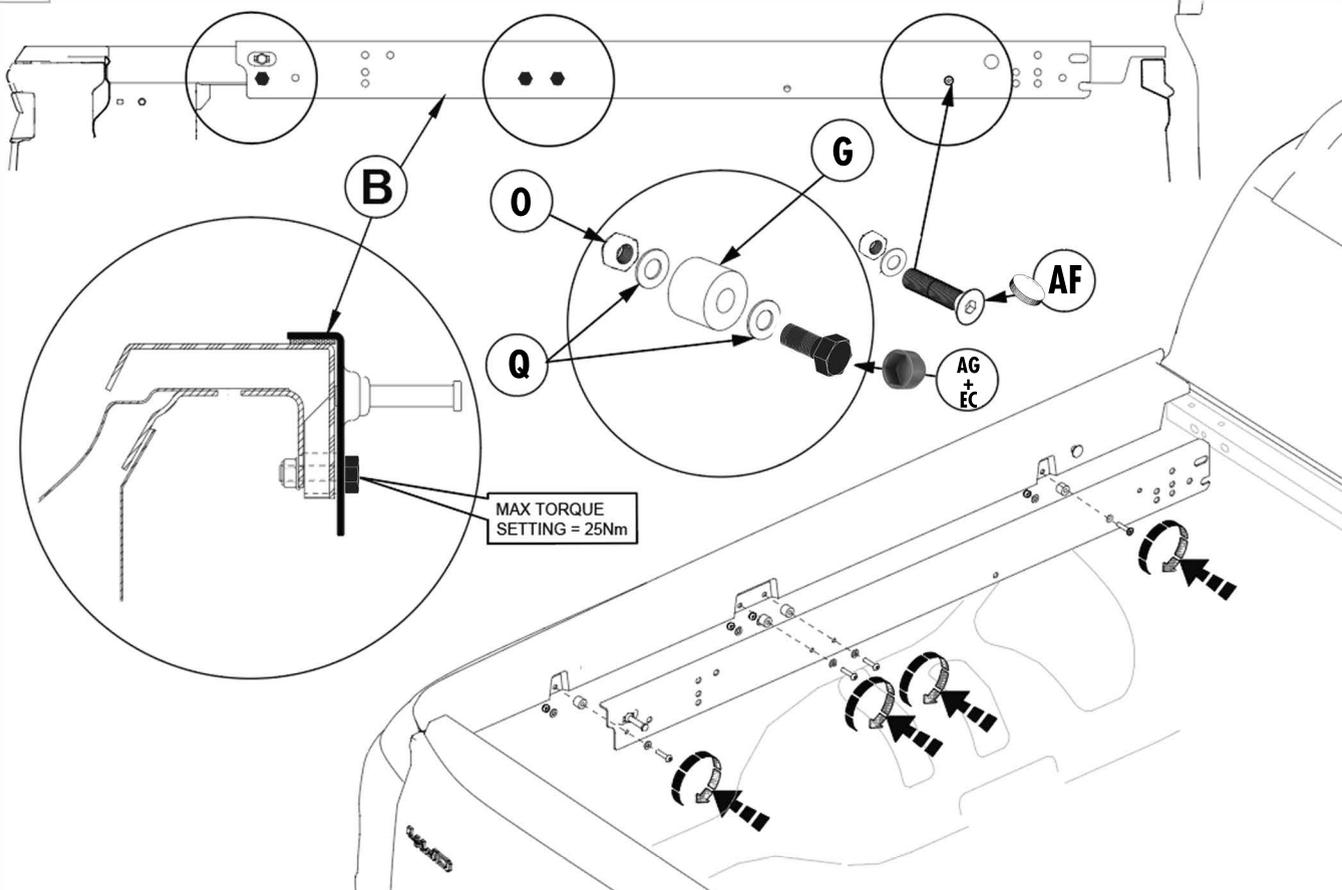
Remove ladder rack



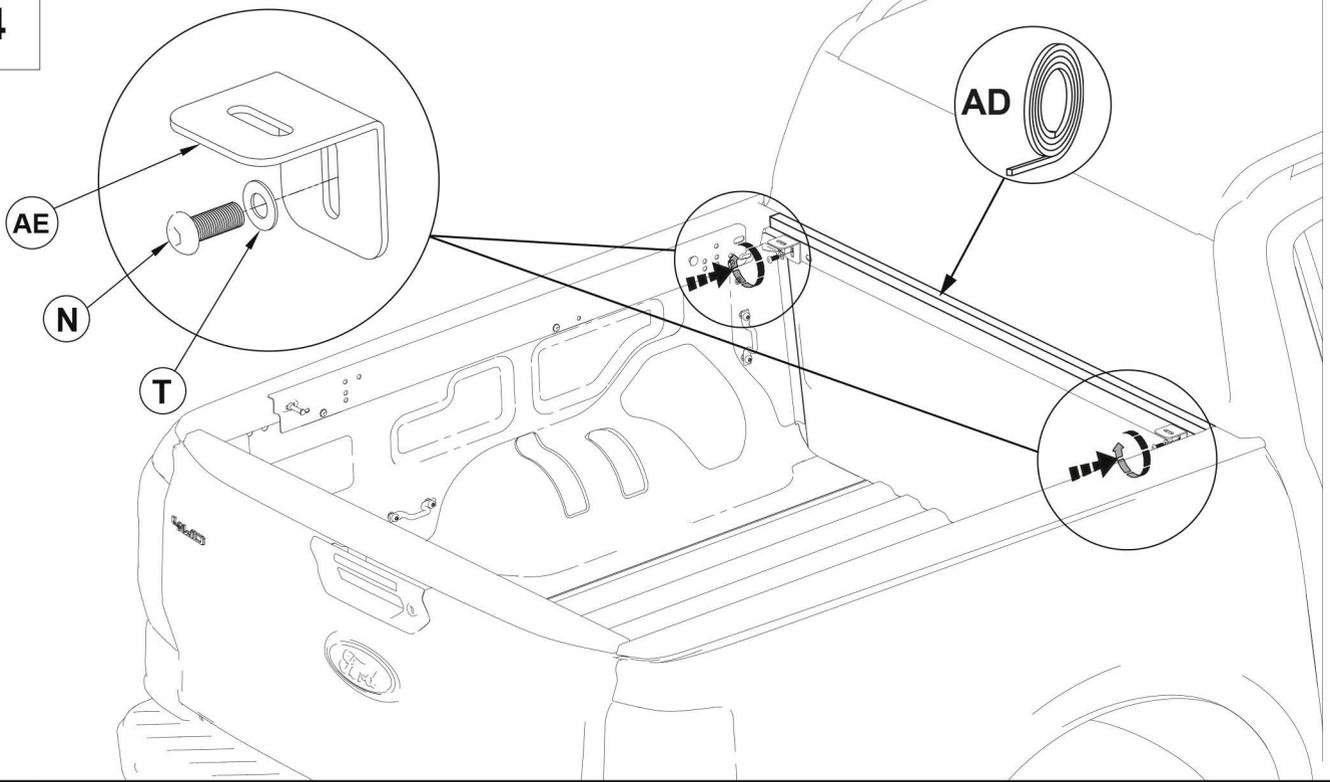
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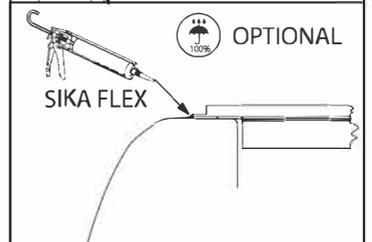
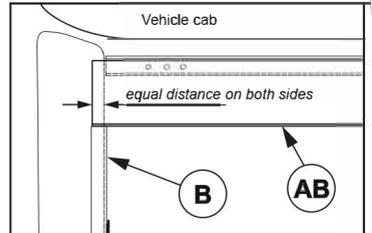
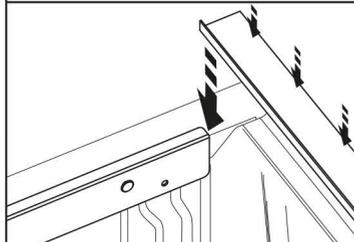
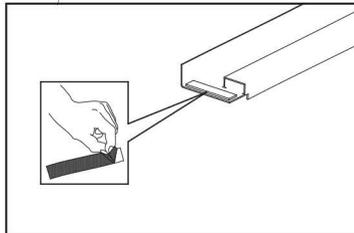
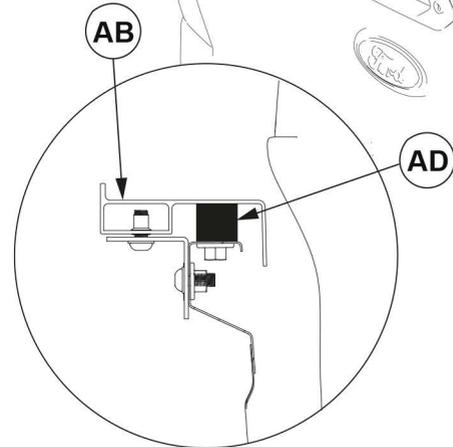
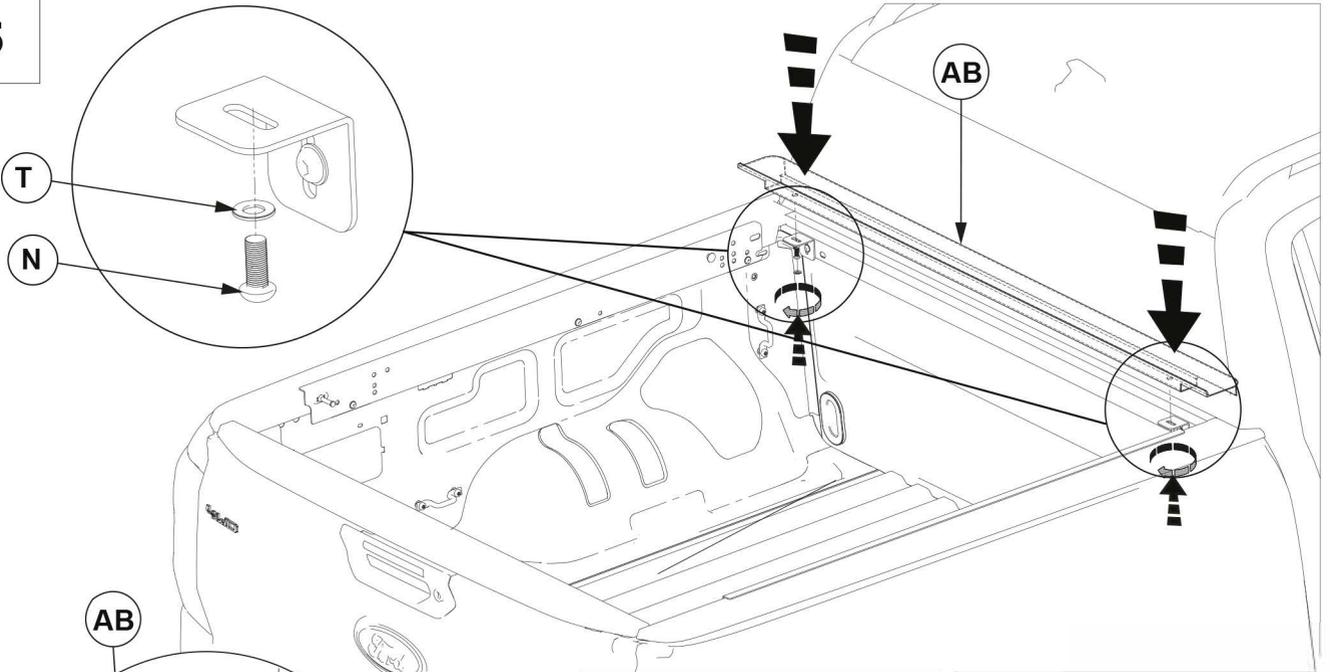
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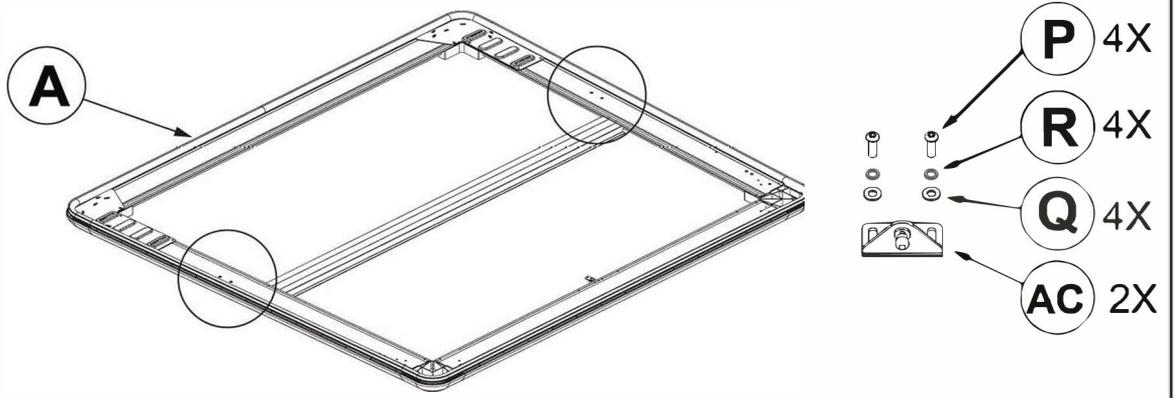


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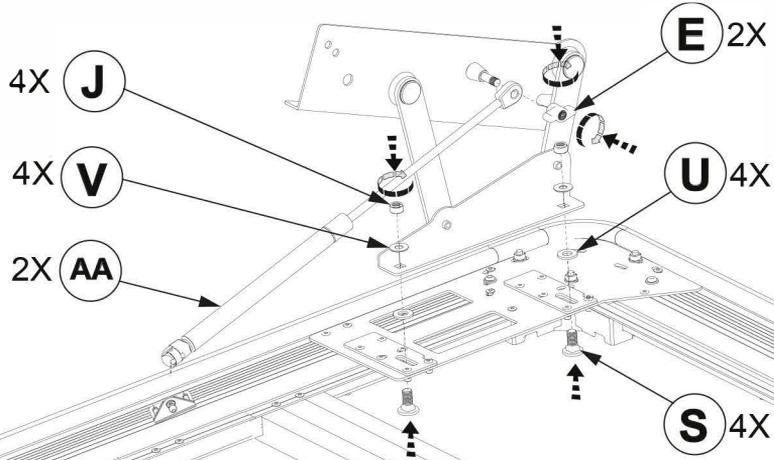


**!** DO NOT apply below 15°C.  
Apply pressure to part. Adhesive is pressure activated.  
Allow 3hrs minimum to cure before installing lid

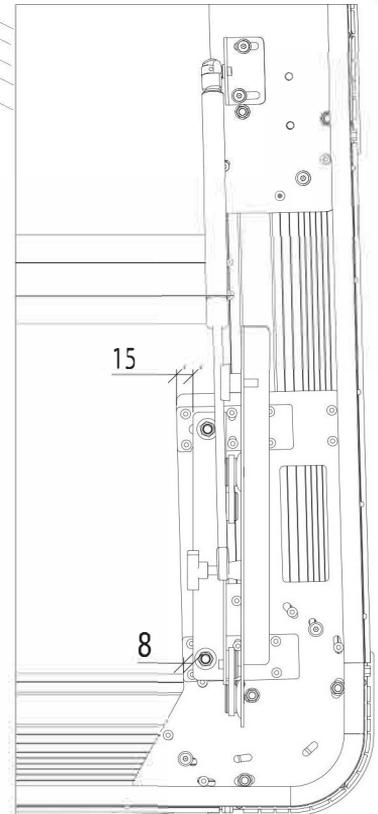
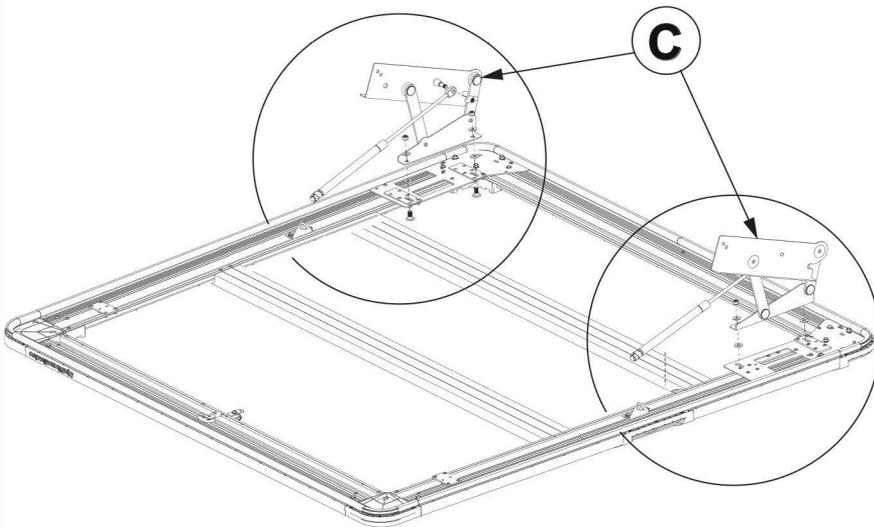
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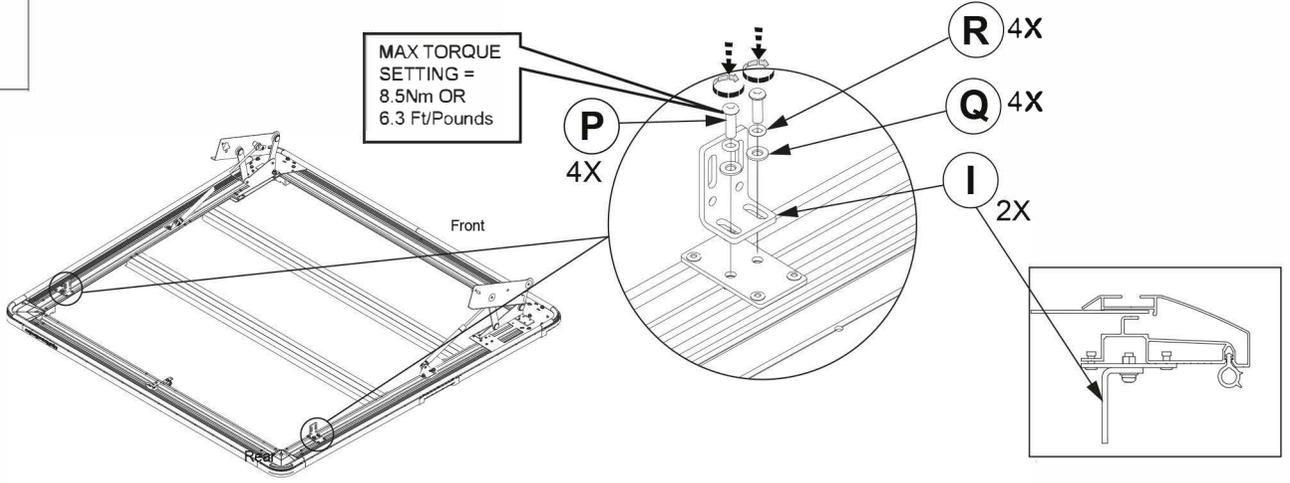
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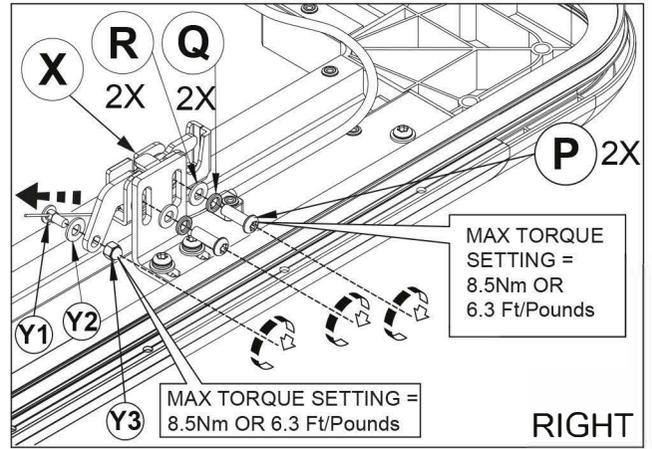
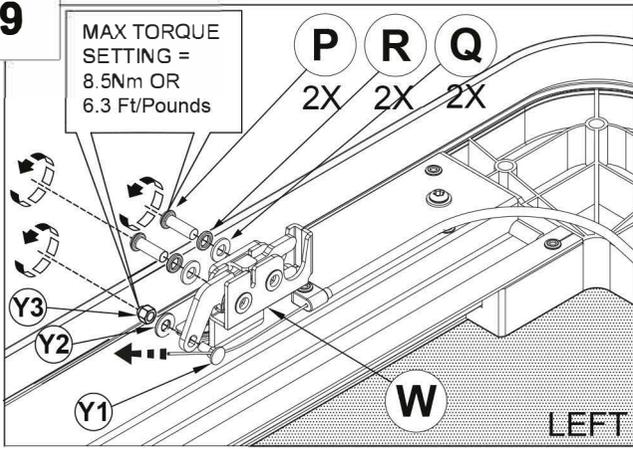
MAX TORQUE  
SETTING =  
8.5Nm OR  
6.3 Ft/Pounds



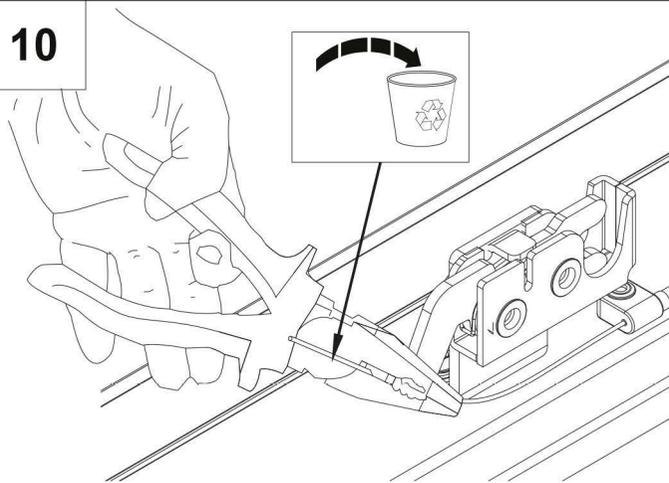
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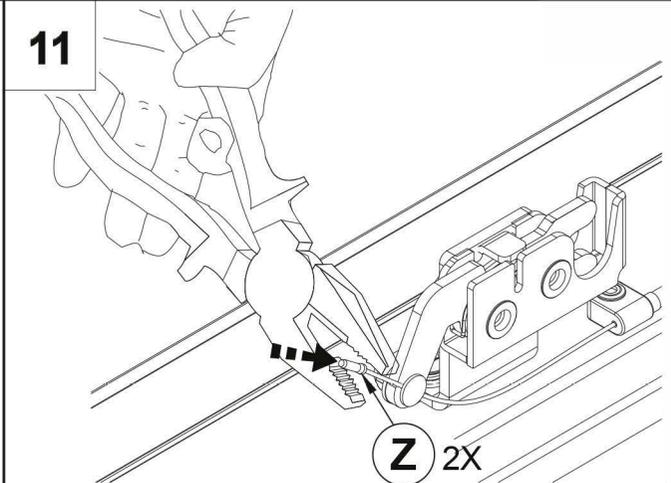
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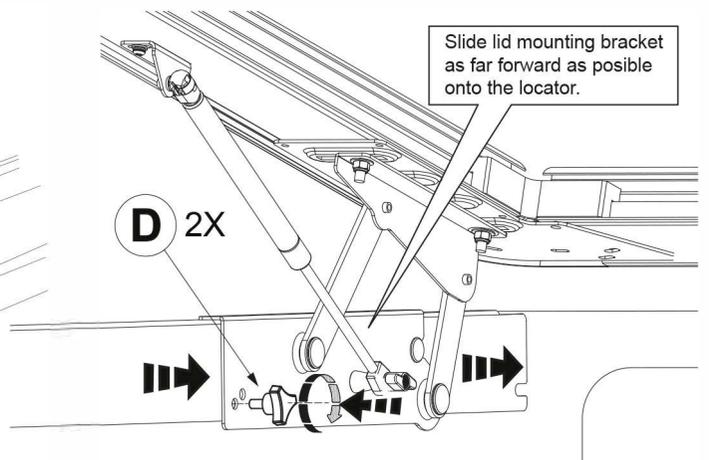
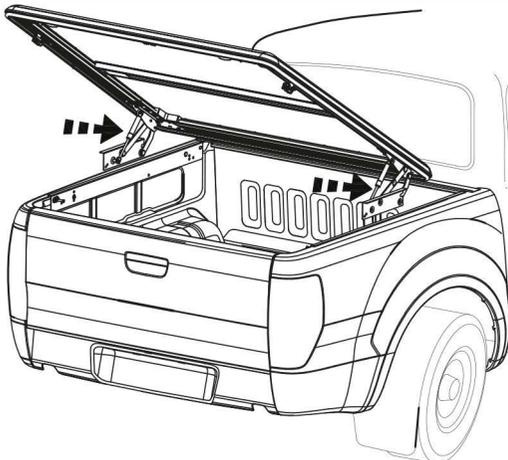
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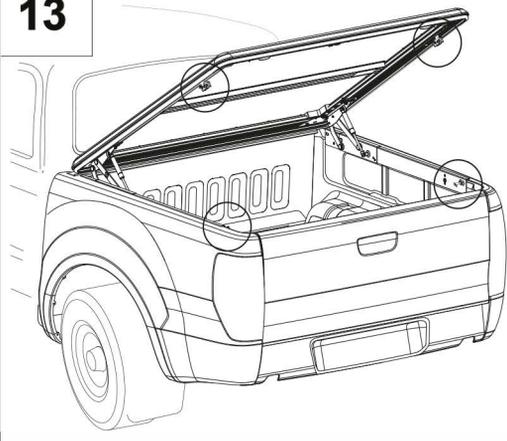
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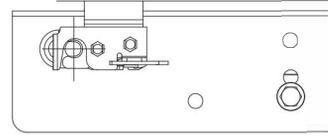
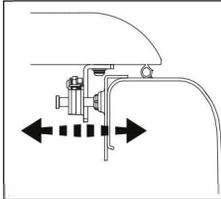
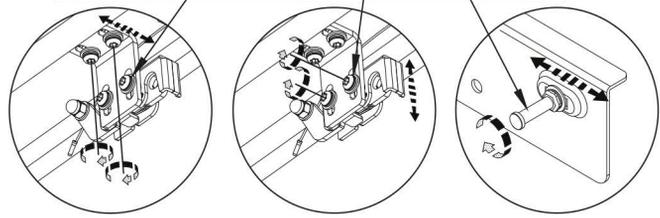
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13

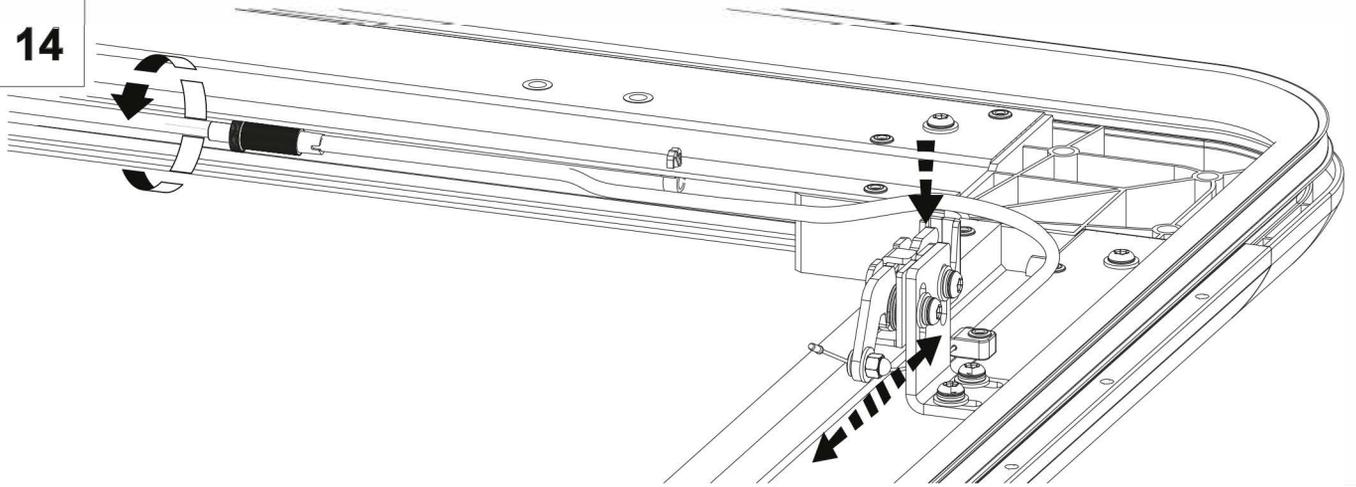


MAX TORQUE SETTING = 8.5Nm OR 6.3 Ft/Pounds



Adjust latch bracket, latch height and pin location to align pin with centre of latch. Adjust cable tension to achieve correct latching. **IMPORTANT!** : Ensure seal contacts vehicle in all areas

14

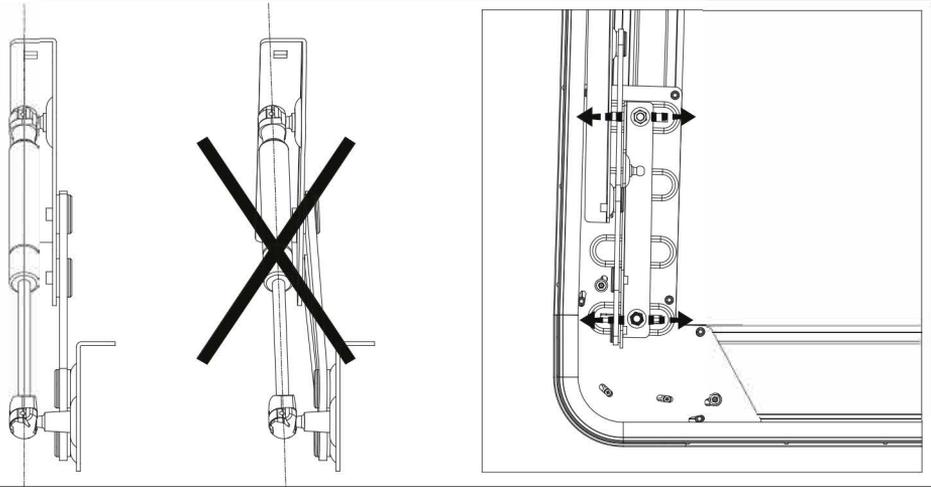


Fitting Kit Number	Product	Revision	Date	Page
KIT EVOS1400/330/350 :	Upstone Lid	1	16-01-2023	6

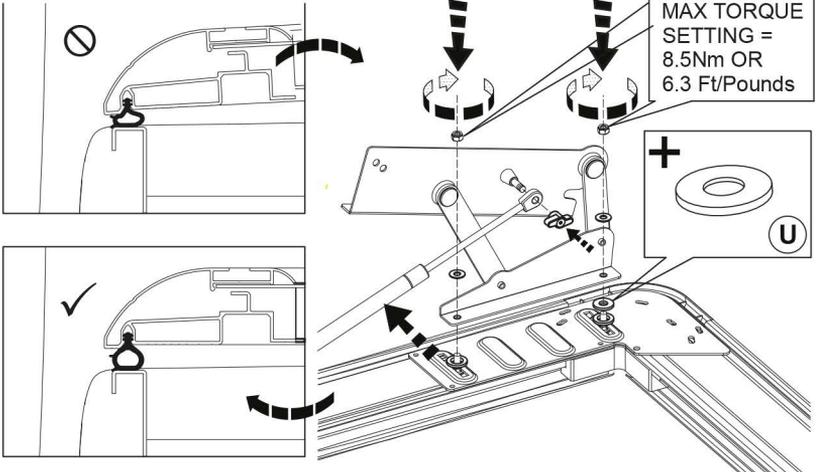
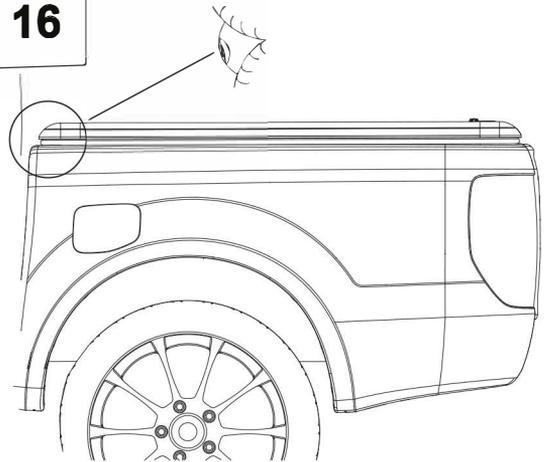
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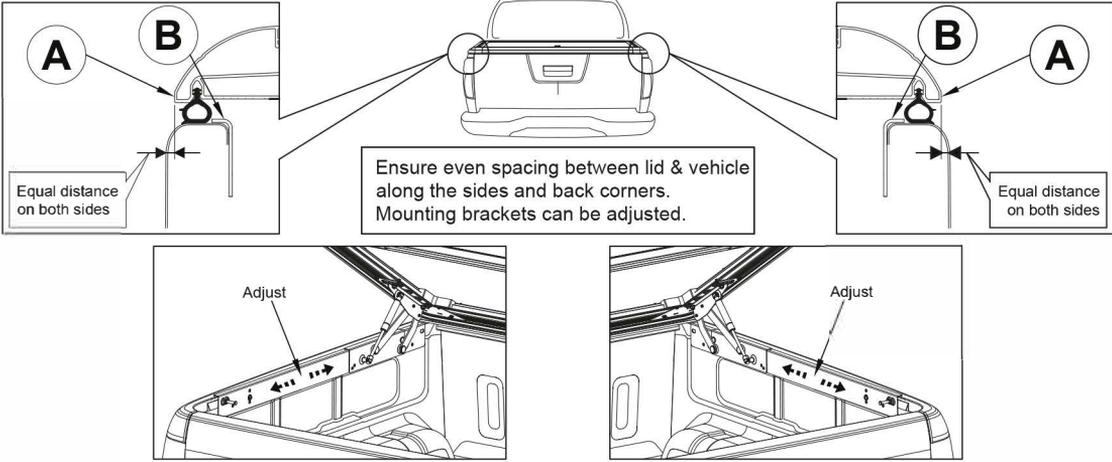
Insure hinge is not twisted.  
Adjust connection to lid if nessessary.



16



17



After installation carefully and thoroughly clean all debris from the inside of the cargo box.  
**Retain these instructions for future reference**

**CAUTION!**

- NEVER allow people or animals under the closed cover
- Do not place unsealed solvents or chemicals under the cover
- Do not stand or place heavy objects on the cover
- Do not open lid when under load.
- Close the cover before operating the vehicle
- Do not allow oil, solvents or chemicals to contact the cover
- Clean only with a mild detergent and water solution